

5/05

SPLIT

DART AEROSPACE LTD	Work Order:	22123 ED
Description: Mounting Lug	Part Number:	D3235-1
Dwg: D3235 Rev. A	Qty:	50 100
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	05.01.03	100
2	MV	Cut D2423 extrusion to 0.820" Identify for D3235-1	SN	05.05.26	30
3	MY	Machine as per Folio FA369 and Dwg D3235 Identify as D3235-1	LC	05.03.03	100
4	QC2	Inspect parts as they come off the CNC machine Require + Inspect for frost damage	ML	05/03/00	325
5	MV	Debur and Tumble			
6	QC8	Second check Inspect dimensions	GP	05.03.14	
7	FP	Acid etch and Alodine as per QSI 005 4.1	FF	05/04/04	325
8	QC5	Inspect Acid etch	MM	05/05/04	50
9	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3	FF	05/05/12	50
10	QC3	Inspect Powder Coat	MM	05/05/12	50
11	QC5	Inspect work to Step 10			
12	ST	Identify and Stock	CL	05/05/18	50
13	AC	Cost / part 15.86	SUC	05.05.20	50
14	DC	Close W/O 15.51 Inspect Level 21	HJ	05.05.26	50

Rev	Date	Change	Revised By	Approved
A	04.04.19	New issue	KJ/JLM	7/1/04/04/22

RELEASED

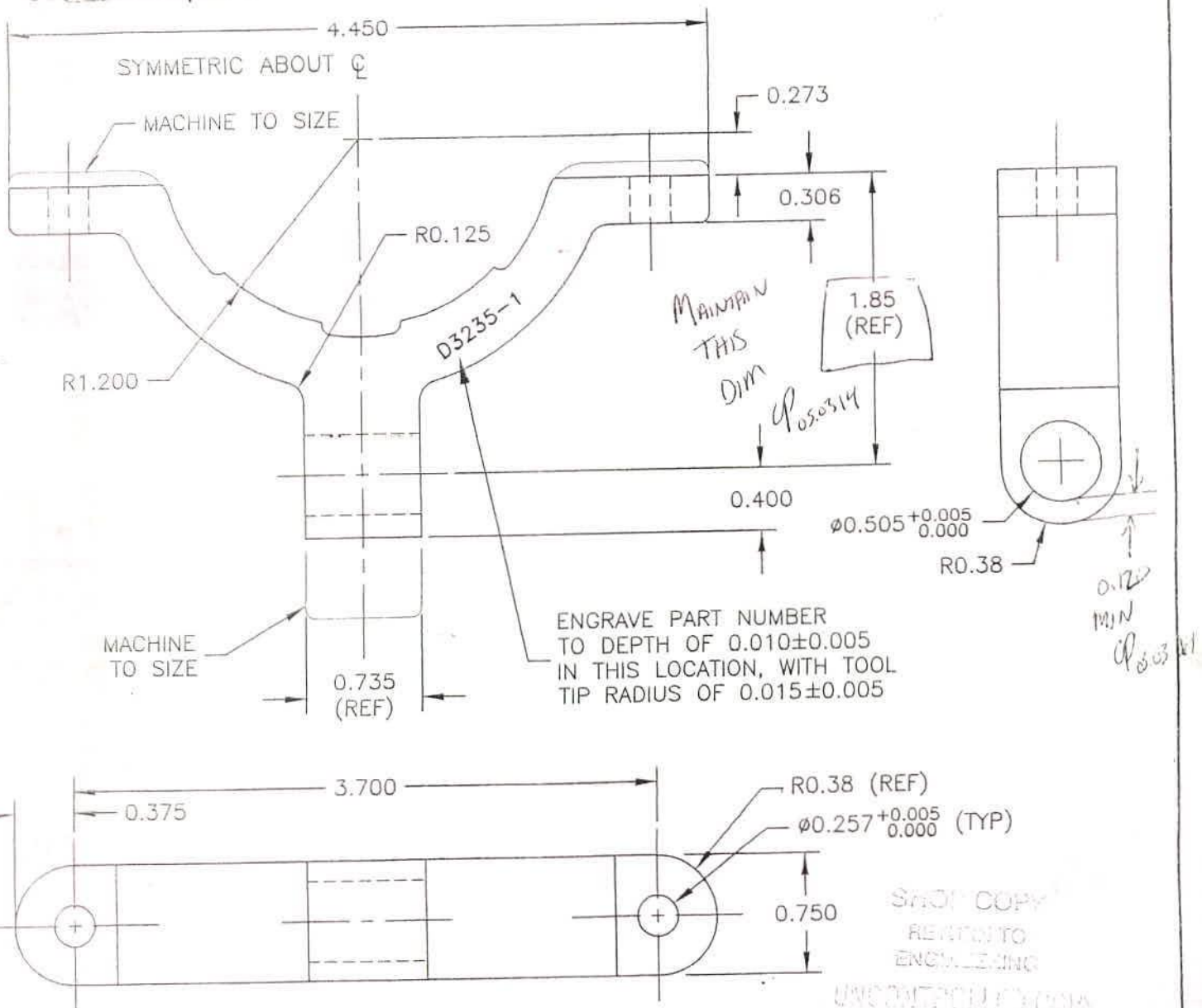
7/1/04/04/22

DART

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DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3235	REV. A SHEET 1 OF 1
DATE 04.03.02	TITLE MOUNTING LUG		SCALE 1:1
A	04.03.02	NEW ISSUE	

RELEASED
04-04-05



D3235-1 MOUNTING LUG

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES $0.000-0.015$

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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ENGINEERING

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WORK ORDER

NO. 22123

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